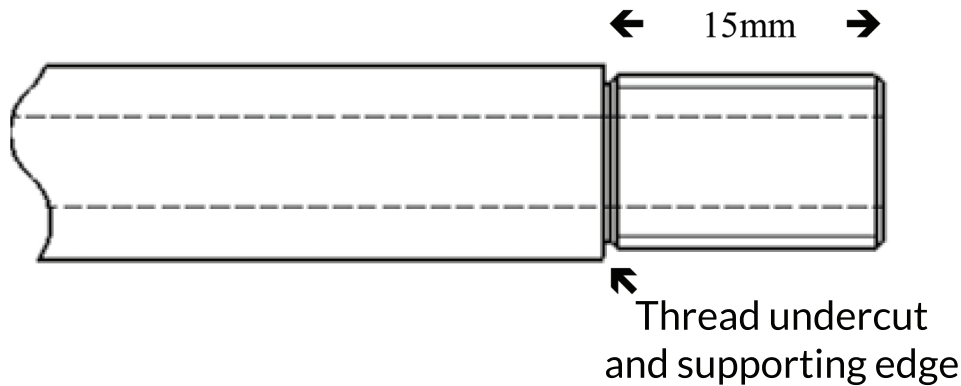


Assembly instructions for weapons technicians

BARREL VIEW



Stalon silencers are available with the following threads:

½-20UNF, M13x1, M14x1, M14x1.5, M15x1, M15x1.5, M16x1, M17x1 & M18.

Standard threads: M14x1, M15x1 & M18x1.

Set up the barrel on the revolving centers so that the turning and threading are centered around the bore. To get the silencer as straight as possible, it's important to get the supportive edge as straight as possible. Then turn the rear plastic bushing to fit the barrel. The hole in the plastic bushing should be 0,3-0,5mm larger than the outer diameter of the barrel. Mount the silencer on the barrel (feel free to use thread paste/grease on the threading, do not use copper paste), control that the muzzle bore is clear.

We recommend m14x1 up to ammunition diameter 7,6mm, thereafter we encourage that you move on and up to m15x1. The threading should be at least 1mm smaller than the diameter of the barrel. If the bore is off center on in the barrel, mounting the silencer will often affect the impact position.